



Patent
Attorney's Docket No. 002004-219

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OK
C. Compton
5/8/03

IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

In re Patent Application of)
G. William Ragland et al.) Group Art Unit: 3726
Application No.: 09/490,259) Examiner: Eric Compton
Filed: January 24, 2000) Confirmation No.: 6933
For: APPARATUS AND METHODS FOR)
MANUFACTURE OF)
MULTILAYER METAL PRODUCTS)

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TECHNOLOGY CENTER R3700

Assistant Commissioner for Patents
Washington, D.C. 20231

Sir:

In response to the Office Action mailed October 23, 2002, Applicants submit the following amendment and reply.

IN THE CLAIMS:

Please add new Claims 77-80 as follows:

77. (New) The method according to Claim 54, wherein the rotating members are stationary, except when they are periodically activated.

78. (New) The method according to Claim 77, wherein the rotating members are rotated one revolution at a predetermined interval to produce the alternating score or crease.